



0513 Sinus rules



DIN
2273



0513 001



0513 011

Model

- DIN 2273
- Special steel, hardened

Delivery

- With sinus table
- Cardboard box

		Roller spacing mm	Barrel distance mm	Order no.	List price EUR
Without stop type B					
		100	0.002	0513 001	172.00
		200	0.004	0513 002	198.00
With stop type A					
		100	0.002	0513 011	188.00
		200	0.004	0513 012	219.00

0504 V-blocks (pair)



Model

- Special cast iron
- 90° grooves
- Machined in pairs

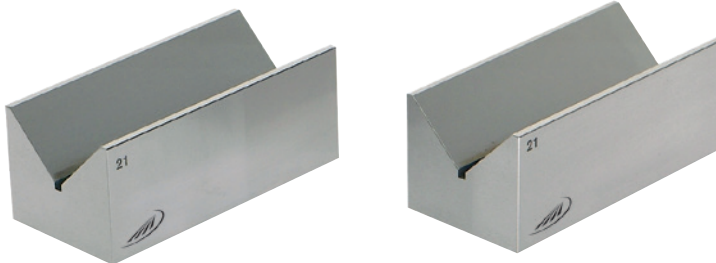
Delivery

- In pairs
- Cardboard box

		Base dimensions mm	For shaft dia. mm	Accuracy grade	Order no.	List price EUR
Parallelism tolerance < 0.008 mm, V-grooves and base finely grinded						
		100 x 40 x 30	6 - 40	0	0504 012	93.00
		150 x 50 x 40	8 - 50	0	0504 013	145.00
		200 x 70 x 50	8 - 70	0	0504 014	223.00
Parallelism tolerance < 0.016 mm, V-grooves and base grinded						
		100 x 40 x 30	6 - 40	1	0504 112	66.00
		150 x 50 x 40	8 - 50	1	0504 113	88.00
		200 x 70 x 50	8 - 70	1	0504 114	145.00
Parallelism tolerance < 0.064 mm, V-grooves and base milled						
		100 x 40 x 30	6 - 40	3	0504 312	45.50
		150 x 50 x 40	8 - 50	3	0504 313	67.00
		200 x 70 x 50	8 - 70	3	0504 314	110.00



0520 V-blocks (pair)



Model

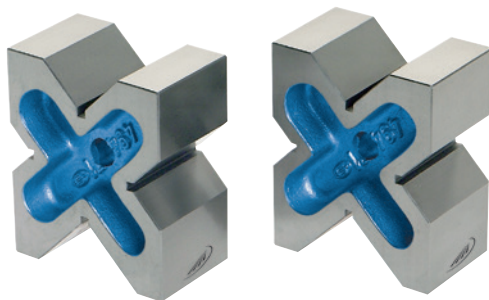
- Special steel, hardened
- Parallelism from prism to base 0.004 mm
- 90° grooves
- Machined in pairs

Delivery

- In pairs
- Cardboard box

Base dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
75 x 35 x 30	5 - 40	0520 101	133.00
100 x 47 x 40	5 - 55	0520 102	175.00
150 x 55 x 45	5 - 60	0520 103	232.00
200 x 65 x 55	5 - 75	0520 104	324.00
250 x 85 x 70	5 - 100	0520 105	443.00

0508 Pair of X type V-blocks (parallel)



Model

- Factory standard
- Special cast iron
- 4 x 90° grooves, different sizes
- Machined in pairs

Delivery

- In pairs
- Cardboard box

Base dimensions L x W x H mm	For shaft dia. mm	Accuracy grade	Order no.	List price EUR
Parallelism tolerance < 0.008 mm, V-grooves and base grinded				
60 x 120 x 100	8 - 90	0	0508 011	307.00
75 x 150 x 130	8 - 130	0	0508 012	370.00
90 x 200 x 170	12 - 180	0	0508 013	542.00
Parallelism tolerance < 0.016 mm, V-grooves and base finely grinded				
60 x 120 x 100	8 - 90	1	0508 111	266.00
75 x 150 x 130	8 - 130	1	0508 112	328.00
90 x 200 x 170	8 - 180	1	0508 113	500.00



0522 V-blocks with clamp



Specification

- Stainless special steel, hardened
- Parallelism from prism to base 0.004 mm
- 2 x 90° grooves

Delivery

- Cardboard box

Marked	Marked	Dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
		50 x 40 x 40	5 - 30	0522 201	133.00
		75 x 55 x 55	5 - 50	0522 202	162.00
		100 x 75 x 75	7 - 70	0522 203	233.00

0522 Double V-blocks (pairs) with clamp



Specification

- Stainless special steel, hardened
- Parallelism from prism to base 0.004 mm

- 2 x 90° grooves
- Machined in pairs

Delivery

- In pairs
- Cardboard box

Marked	Marked	Dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
Special steel, hardened					
		50 x 40 x 40	5 - 30	0522 101	204.00
		75 x 55 x 55	5 - 50	0522 102	249.00
		100 x 75 x 75	7 - 70	0522 103	359.00
Stainless special steel, hardened					
		50 x 40 x 40	5 - 30	0522 206	253.00
		75 x 55 x 55	5 - 50	0522 207	308.00
		100 x 75 x 75	7 - 70	0522 208	443.00



0524 Double V-blocks (pairs) with clamp lateral tilting



Specification

- Stainless special steel, hardened
- Flatness, parallelism and symmetry tolerance 0.004 mm
- Right-angled tolerance faces to prism 0.01
- 2 x 90° grooves
- Machined in pairs

Delivery

- In pairs
- Cardboard box

		Dimensions mm	For shaft dia. mm	Order no.	List price EUR
		60 x 58 x 40	5 - 30	0524 101	225.00
		75 x 70 x 54	5 - 30	0524 102	278.00
		100 x 96 x 75	7 - 70	0524 103	418.00

0522 Clamp for double V-blocks



Delivery

- In pairs
- Cardboard box

		Suitable for prisms	Order no.	List price EUR
		0522 201 / 0522 101 / 0522 206 / 0524 101	0522 111	20.50
		0522 202 / 0522 102 / 0522 207 / 0524 102	0522 112	27.10
		0522 203 / 0522 103 / 0522 208 / 0524 103	0522 113	34.60



0527 Magnetic measuring and clamping prism



Model

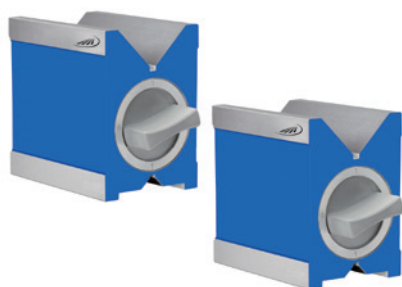
- Flatness, parallelism and symmetry tolerance 0.004 mm
- Right-angled tolerance is 0.01 mm
- Magnet can be switched ON/OFF
- Magnetic force 600 N

Delivery

- Cardboard box

		Dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
Special steel					
		80 x 67 x 99	6 - 66	0527 101	340.00
		100 x 67 x 96	6 - 70	0527 102	471.00
Special steel, hardened					
		71,5 x 45 x 70	2 - 40	0527 106	275.00
		80 x 67 x 99	6 - 66	0527 107	403.00
		100 x 67 x 96	6 - 70	0527 108	562.00

0527 Magnetic measuring and clamping prism (pairs)



Model

- Grinded in pairs

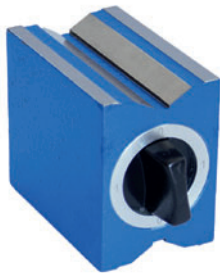
Delivery

- In pairs
- Cardboard box

		Dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
Special steel					
		80 x 67 x 99	6 - 66	0527 104	668.00
		100 x 67 x 96	6 - 70	0527 105	934.00
Special steel, hardened					
		71,5 x 45 x 70	2 - 40	0527 109	550.00
		80 x 67 x 99	6 - 66	0527 110	858.00
		100 x 67 x 96	6 - 70	0527 111	1111.00



0527 Magnetic measuring and clamping prism single / pair



0527 151



0527 156

Specification

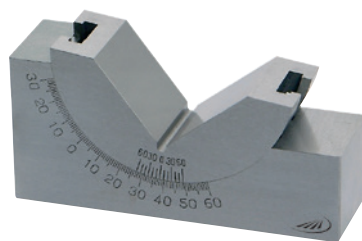
- Special steel, polished
- Two sided machining
- Prisms 120°
- Parallelism from prism to base 0.008 mm
- Magnet can be switched ON/OFF
- Magnetic force 600 N

Delivery

- Cardboard box
- Packed individually or in pairs

	Dimensions L x W x H mm	For shaft dia. mm	Order no.	List price EUR
Single prism				
	70 x 45 x 65	13 - 35	0527 151	180.00
Pair of prisms				
	70 x 45 x 65	13 - 35	0527 156	355.00

0525 Adjustable V-blocks 0-60°



Model

- Special steel, hardened
- Locking device
- Vernier reading

Delivery

- Cardboard box

	Dimensions mm	For shaft dia. mm	Order no.	List price EUR
	75 x 25 x 33	4 - 28	0525 101	120.00
	102 x 30 x 46	4 - 40	0525 102	128.00
	102 x 46 x 46	4 - 40	0525 103	137.00